



CERTIFICATE



Welding of railway vehicles and their parts in accordance with ÖNORM EN 15085-2

The company

Slévárny Třinec, a.s.
Průmyslová 1001
739 61, Třinec, Czech Republic

is certified that it is qualified for carrying out welding jobs within the scope of ÖNORM EN 15085-2 for:

- the classification level CL 1
and
- the activity areas P and S

Type of components: Production and welding of casting for rolling stock**Scope:**

Welding process in accordance with EN ISO 4063	Material testing group in accordance with CEN ISO/TR 15608	Dimensions	Comment
111	1.1, 1.2	$t = 0 - 100 \text{ mm}$	BW
111	5.1	$t = 0 - 100 \text{ mm}$	BW
111	8.1	$t = 0 - 100 \text{ mm}$	BW
111	8.3	$t = 6,5 - 26 \text{ mm}$	BW
135	1.2	$t = 25 - 100 \text{ mm}$	BW
135	3.2	$t = 3 - 40 \text{ mm}$	BW

responsible welding supervisor Dipl.- Eng. Eva Gaurová, 30.11.1988, IWE**deputy with same authorisation** Bogdan Martynek, 25.09.1983, IWT**other deputies** --**Comments** see backside**Certificate no.** TUEVAT/15085/CL1/097/25/0**Validity period** 13.10.2025 to 12.10.2028**issued on** 02.12.2025**Auditor** Ing. Ondruš Peter

General terms (see backside)


Certification Representative
TÜV AUSTRIA GMBH

Notes:

other deputies:

Authorisation to conduct welder /operator qualification test:

As part of the scope of this certificate, the following welding supervisors are authorised to conduct welder / operator qualification test in accordance with the corresponding standards:

General terms

in accordance with ÖNORM EN 15085-2

Revocation of the certificate

The National Security Agency or the certification body that issued this certificate can revoke the certificate if:

- ✓ there are justifiable doubts about the proper execution of the welding work in accordance with the mentioned standards,
- ✓ there are justifiable doubts about proper welding supervision in accordance with the mentioned standards,
- ✓ approved welding supervisors are no longer present,
- ✓ there are no valid qualification certificates for the welders and welding personnel in accordance with the mentioned standards,
- ✓ non-qualified welders or welding personnel have been entrusted with the welding work as per the mentioned standards,
- ✓ other requirements in accordance with the mentioned standards are not met,
- ✓ the certification body was denied the possibility of carrying out the annual monitoring,
- ✓ the welding workshop foregoes the certificate.

The revocation should be confirmed in writing to the certification body by the welding workshop. The National Security Agency should be notified by the certification body.

If a valid certificate needs to be extended, then a renewal application should be submitted to the certification body at least **two months** before the validity expires.

Distribution list:

1. Applicant (original)
2. File